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D2153
Job Sheet 205310



Part No: D2153

Job Qty: 18 pcs

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/20

Job Tracking No:

Due Date: 2/14/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	18 pcs	2/14/20	2/14/20	0.00	0.77	Small Fab - 1		DAS 58 9-89 JAN 21 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
140	QC 5	18 pcs	2/14/20	2/14/20	0.00	0.00	QC 5 - 10		DAS JAN 22 2020 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
150	Packaging 3-1 - Stock - B4B	18 pcs	2/14/20	2/14/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

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					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	DAS
					Packaging 3 - 23 - B4B	84
					Packaging 3 - 24 - B4B	9-89
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
160 QC 21 - SA	18 pcs	2/14/20	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	JAN 23 2020 70
					QC 21 - SA - 53	9-89

Part Op 130 - (Small Fab) 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only
 Descriptions: warning: "DO NOT OPEN HIGH PRESSURE"

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	36 pcs (2 ea)	130-Small Fab - 1	5240908
NAS1149D0563J	Washer	36 Ea (2 ea)	130-Small Fab - 1	5235266
D5479-1	Door Prop	18 pcs (1 ea)	130-Small Fab - 1	6207735
SL69-BS	Ball Stud	36 pcs (2 ea)	130-Small Fab - 1	5240891

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3015-3	36	358	0
	D5479-1	18	18	0
	NAS1149D0563J	36	947	0
	SL69-BS	36	456	0

Part Specifications

Specifications could not be found.

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Container No: S249306



Part: D2153

Job No: 205310

Serial No/Batch: S249306

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/21/20